Process Technician

Description Responsibilities: • Perform machine start-up, shut-down, color changes, and any necessary processing changes to ensure that the machines are running at the proper efficiency and that the product is in conformance.

- · Perform daily mold and machine PM's
- · Verify that the machine cycle, cavitation, and set-up parameters are correct.
- · Record performance of machines and any adjustments made.
- · Communicate with the QA department to prevent any nonconforming product.
- · Maintain machine cleanliness, and perform small mold, machine, and equipment repairs.
- · Assist with, shift changes, logo changes, and machine repairs when possible.
- · Perform any housekeeping duties as assigned.
- \cdot Assist on an as needed basis.
- · Perform other duties as required.
- · Establish new processes and refine current process as required.

Requirements Qualifications · Capable of reading, writing, and speaking English.

· Possess functional knowledge of injection molds, injection molding machines, injection molding processes, mold setups.

- · Possess a minimum of three years of injection molding experience, including processing.
- \cdot Capable of training others as needed.
- · Have experience changing molds.
- · Have experience setting molds.

• Must be able to pass a background check and drug screen Physical demands of job include but are not limited to the following: • Capable of physical mobility including sitting, bending, twisting, standing, and lifting.

- · Must be able to regularly lift and/or move up to 25 pounds
- · Frequently lift and/or move up to 50 pounds
- · Occasionally lift and/or move up to 100 pounds

Education High School Diploma or equivalent