

# **Mold Set-up Tech**

## **Purpose:**

To maintain production processes and machinery to produce quality parts.

## **Responsibilities:**

- Perform machine start-up, shut-down, color changes, and any necessary processing changes to ensure that the machines are running at the proper efficiency and that the product is in conformance.
- Perform daily mold and machine PM's per procedures.
- Monitor and repair all auxiliary equipment and notify maintenance department of any issues with any machines or equipment which Mold Set-up can't handle.
- Verify that the machine cycle, cavitation, and set-up parameters are correct.
- Record performance of machines and any adjustments made.
- Communicate with the QA department to prevent any nonconforming product.
- Maintain machine cleanliness, and perform small mold, machine, and equipment repairs.
- Assist with, shift changes, logo changes, and machine repairs when possible.
- Perform any housekeeping duties as assigned by the Foreman, or Acting Foreman.
- Follow all GMP practices.
- Assist Foreman, or Acting Foreman, on an as needed basis.
- Assist in the training of other personnel as needed.
- Perform other duties as required.

## **Job Requirements**

### ***Qualifications***

- Capable of reading, writing, and speaking English.
- Possess functional knowledge of injection molds, injection molding machines, injection molding processes, mold setups
- Possess a minimum of three years of injection molding experience, including processing.
- Possess basic hand tools and the knowledge to use them.
- Capable of maintaining an attendance record within Company guidelines and working overtime as required.
- Capable of training others as needed.
- Must possess a strong commitment to the Company and to the production of quality product.
- Have experience changing molds.
- Have experience setting molds.
- Must be able to pass a background check and drug screen

### ***Physical demands of job include but are not limited to the following:***

- Capable of physical mobility including sitting, bending, twisting, standing, and lifting.
- Must be able to regularly lift and/or move up to 25 pounds
- Frequently lift and/or move up to 50 pounds
- Occasionally lift and/or move up to 100 pounds